

# Work Order ID 109875

December-04-13 8:55:51 AM

**\*109875\***

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Item ID: D4595-150-13 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Sealant Tape (13' Long)  
Start Date: 12/04/13 Start Qty: 15.00 **\*15\*** Cust Item ID:  
Required Date: 12/06/13 Req'd Qty: 15.00 **\*15\*** Customer:  
Reference:

Approvals: Process Plan                      Date:                      Tooling:                      Date:                      Run Start **\*NR1\***  
QC:                      Date:                      SPC (Y/N):                      Date:                      Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D4595	B								
100		0.00							
<b>*100*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Cut to length as per dwg								
110		0.00							
<b>*110*</b>	QC6- Inspect dimensions to drawing								
QC	Memo	0.00							
Quality Control									
120		0.00							
<b>*120*</b>	Identify as per dwg & Stock Location <u>st 225</u>								
Packaging	Memo	0.00							
Packaging									

40 13/12/10 **DAS 6 9-89**  
(40) 13-12-10 **DAS 9 9-89**  
40 13/12/11 **DAS 6 9-89**

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Item ID: D4595-150-13

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Sealant Tape (13' Long)

Start Date: 12/04/13 Start Qty: 15.00

\*15\*

Cust Item ID:

Required Date: 12/06/13 Req'd Qty: 15.00

\*15\*

Customer:

Reference:


Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
*130*									
QC	Memo	0.00							
Quality Control									

Rm 13/12/11 /   
CL 13/12/11

# Picklist Print

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Work Order ID: 109875

Parent Item: D4595-150-13

Start Date: 12/04/13

Required Date: 12/06/13

Parent Item Name: Sealant Tape (13' Long)

Start Qty: 15.00

Required Qty: 15.00

Comments: IPP REV:I 13.06.26 NEW ISSUE DD VERF:JFS  
DWG REV.B DD VERF:JLM

IPP REV:B 13.11.14 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4595-150 Sealant Tape		Manufactured	No			100	f	575.0000	13	206			

Location

Loc Qty

Loc Code

ST400

500

109044

500

ST500

75

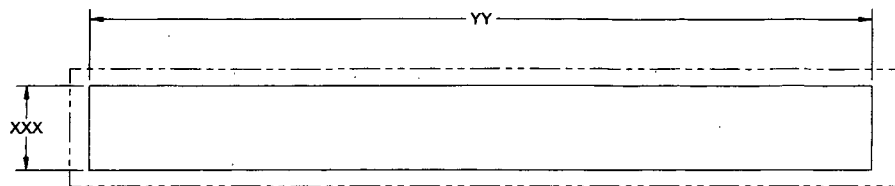
108290

75

DAS  
6  
9-89

500  
\_\_\_\_\_  
\_\_\_\_\_

# SPECIFICATION CONTROL DRAWING



**D4595-XXX-YY SEALANT TAPE**

RELEASE BACKING, Ref.  
DO NOT REMOVE UNTIL APPLICATION

## NOTES:

- 1) MATERIAL: SEALANT TAPE, SINGLE-COMPONENT, NON-CURING, POLYSULFIDE BASE  
1/16" THICK  
PER MIL-S-11030F TYPE III  
POSSIBLE SUPPLIER = GENERAL SEALANTS INC. P/N GS#424 (AVIALL)
- 2) SPECIFICATION: D4595-XXX-YY  
WHERE "XXX" = WIDTH IN HUNDREDTHS OF AN INCH  
AND "YY" = LENGTH IN FEET  
EG. 1 INCH WIDE BY 25 FEET LONG SEALANT TAPE = D4595-100-25
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4595-XXX-YY", B/N "BXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: 0.33 lbs/sq.ft

*u/o 10/18/03*

RELEASED  
2013-11-14  
*MP*

B	REMOVE NOTE REGARDING TAPE EXPIRATION DATE. REF. PAR13-258.	ML	13.10.03
A	NEW ISSUE	CP	12.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>MP</i>		
DRAWN	<i>MP</i>		
CHECKED	<i>MP</i>		
MFG. APPR.	N/A		
APPROVED	<i>MP</i>		
DE APPR.	<i>MP</i>		
DATE	13.10.03		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B	SHEET 1 OF 1
DRAWING NO. D4595		TITLE SEALANT TAPE	SCALE NTS
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